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CONTAINERLESS EXPERIMENTATION IN MICROGRAVITY
WORKSHOP

ABSTRACT

HIGH TEMPERATURE ACOUSTIC AND HYBRID MICROWAVE/ACOUSTIC
LEVITATORS FOR MATERIALS PROCESSING: PROGRESS REPORT

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The physical acoustics group at the Jet Propulsion Laboratory has developed a single mode acoustic levitator technique for advanced containerless materials processing. This technique was successfully demonstrated in ground-based studies to temperatures ≈ 1000 °C in a uniform temperature furnace environment and to temperatures > 1500 °C using laser beams to locally heat the sample. At this time, we are evaluating microwaves as a more efficient means than lasers for locally heating a positioned sample. Recent tests of a prototype single mode hybrid microwave/acoustic levitator successfully demonstrated the feasibility of using microwave power as a heating source. The potential advantages of combining acoustic positioning forces and microwave heating for containerless processing investigations will be discussed and results of ground-based acoustic, microwave, and hybrid microwave/acoustic studies will be presented.

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MICROGRAVITY WORKSHOP**

**HIGH TEMPERATURE ACOUSTIC
AND
HYBRID MICROWAVE/ACOUSTIC
LEVITATORS FOR MATERIALS PROCESSING:
PROGRESS REPORT**

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PRESENTATION OUTLINE

- HIGH TEMPERATURE SINGLE MODE ACOUSTIC LEVITATOR
 - ISOTHERMAL ENVIRONMENT ($\leq 1000\text{ }^{\circ}\text{C}$)
 - LASER BEAM HEATING ($\approx 1500\text{ }^{\circ}\text{C}$)
 - VIDEO TAPE
- HYBRID MICROWAVE/ACOUSTIC LEVITATOR
 - ADVANTAGES OF MICROWAVE HEATING
 - DEVELOPMENT PROGRAM
 - TEMPERATURE FEEDBACK CONTROL
 - PROTOTYPE HYBRID
 - POTENTIAL SCIENCE AREAS

MICROWAVE/ACOUSTIC

RESEARCH TEAM

DR. M. BARMATZ - MICROWAVE/ACOUSTIC PHYSICIST

DR. J. WATKINS - MICROWAVE/ACOUSTIC PHYSICIST

MR. J. STONEBURNER - ACOUSTIC PHYSICIST

DR. H. JACKSON - THEORETICAL PHYSICIST

DR. C. SHIPLEY - SCIENTIFIC PROGRAMMER

MR. G. AVENI - ACOUSTIC SCIENTIST

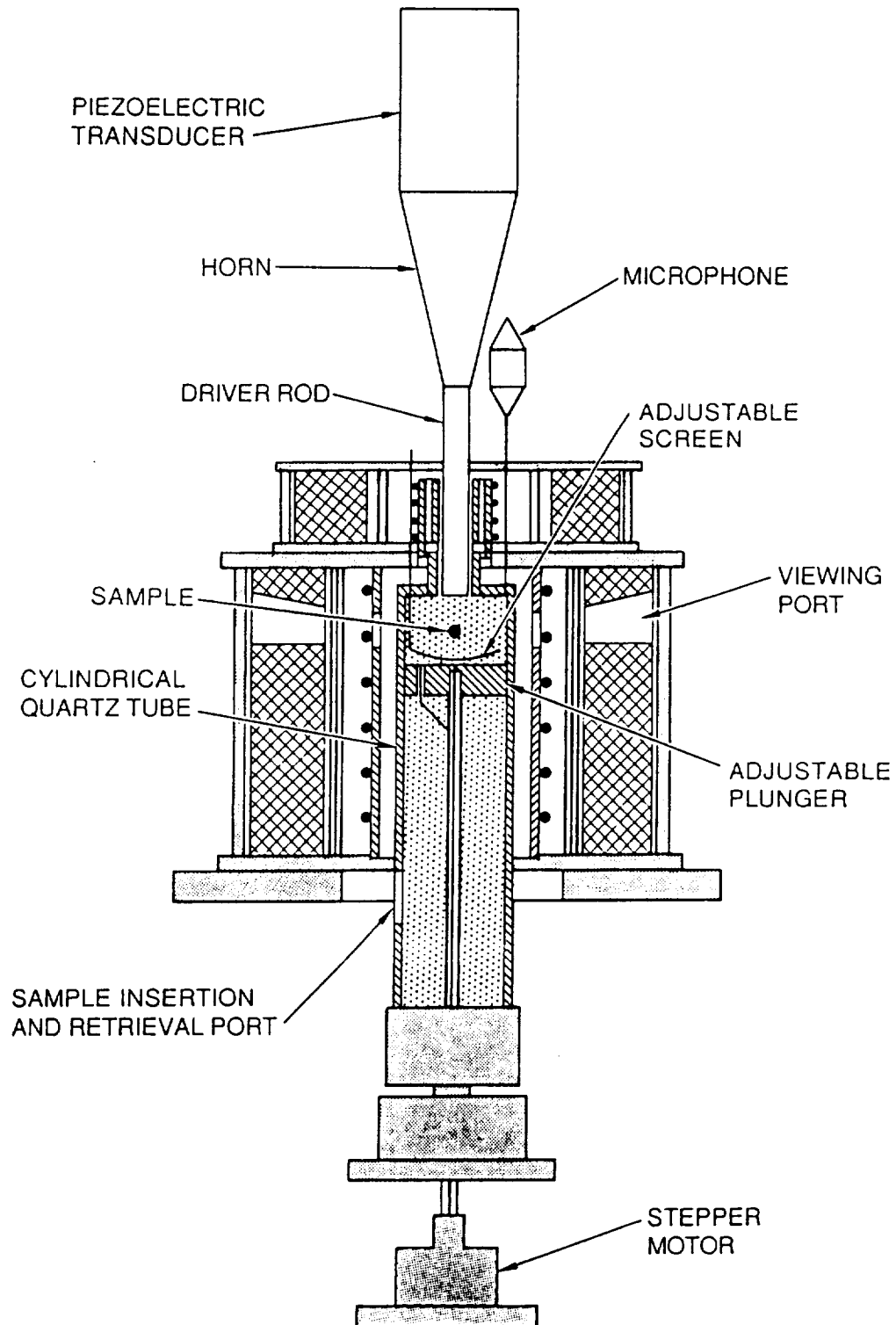
MR. C. HAGENLAGER - PROGRAMMER

MR. R. ZANTESON - MACHINIST

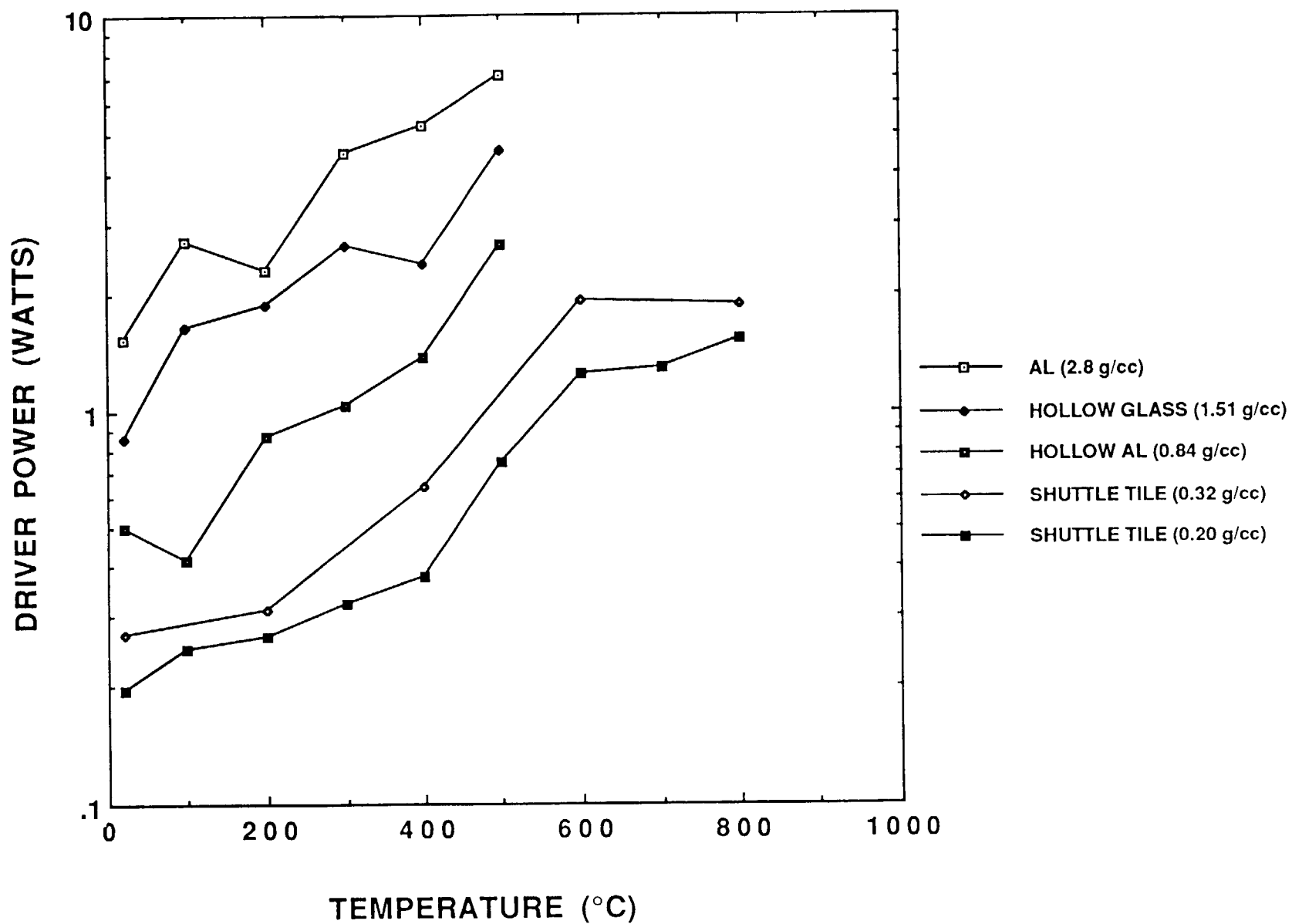
HIGH TEMPERATURE SINGLE MODE ACOUSTIC LEVITATOR

- CYLINDRICAL SINGLE MODE POSITIONER
 - FIXED FREQUENCY 20 KHZ DRIVER
 - (011) MODE EXCITATION
- ISOTHERMAL FURNACE (1000 °C)
- 100 WATT NEODYMIUM-YAG LASER - DUAL BEAM
 - ≈ 3 mm DIAMETER SHUTTLE TILE SAMPLE
- NON-CONTACT TEMPERATURE MEASUREMENT
 - QUANTUM LOGIC LASER PYROMETER

HIGH TEMPERATURE SINGLE MODE ACOUSTIC LEVITATOR

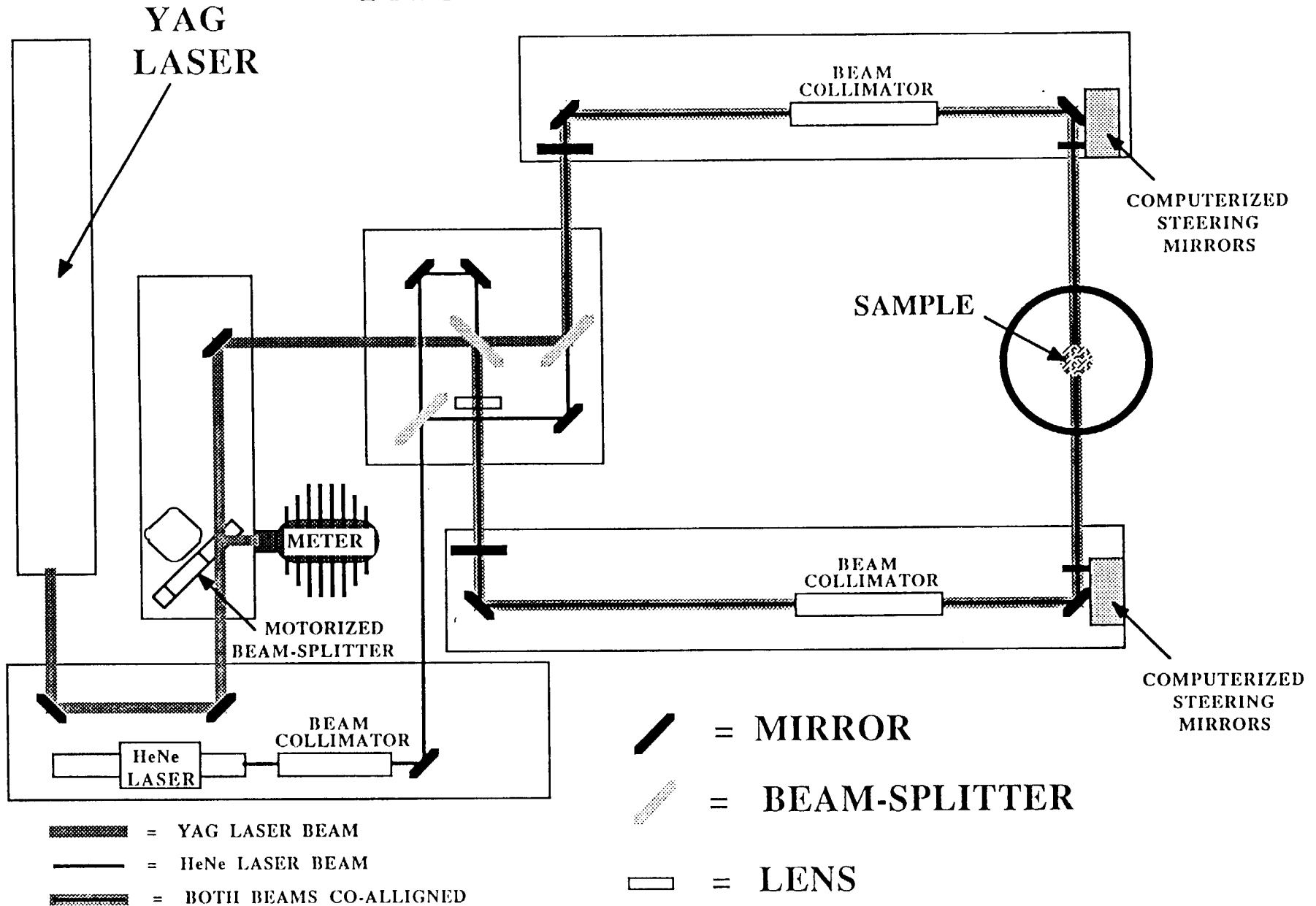


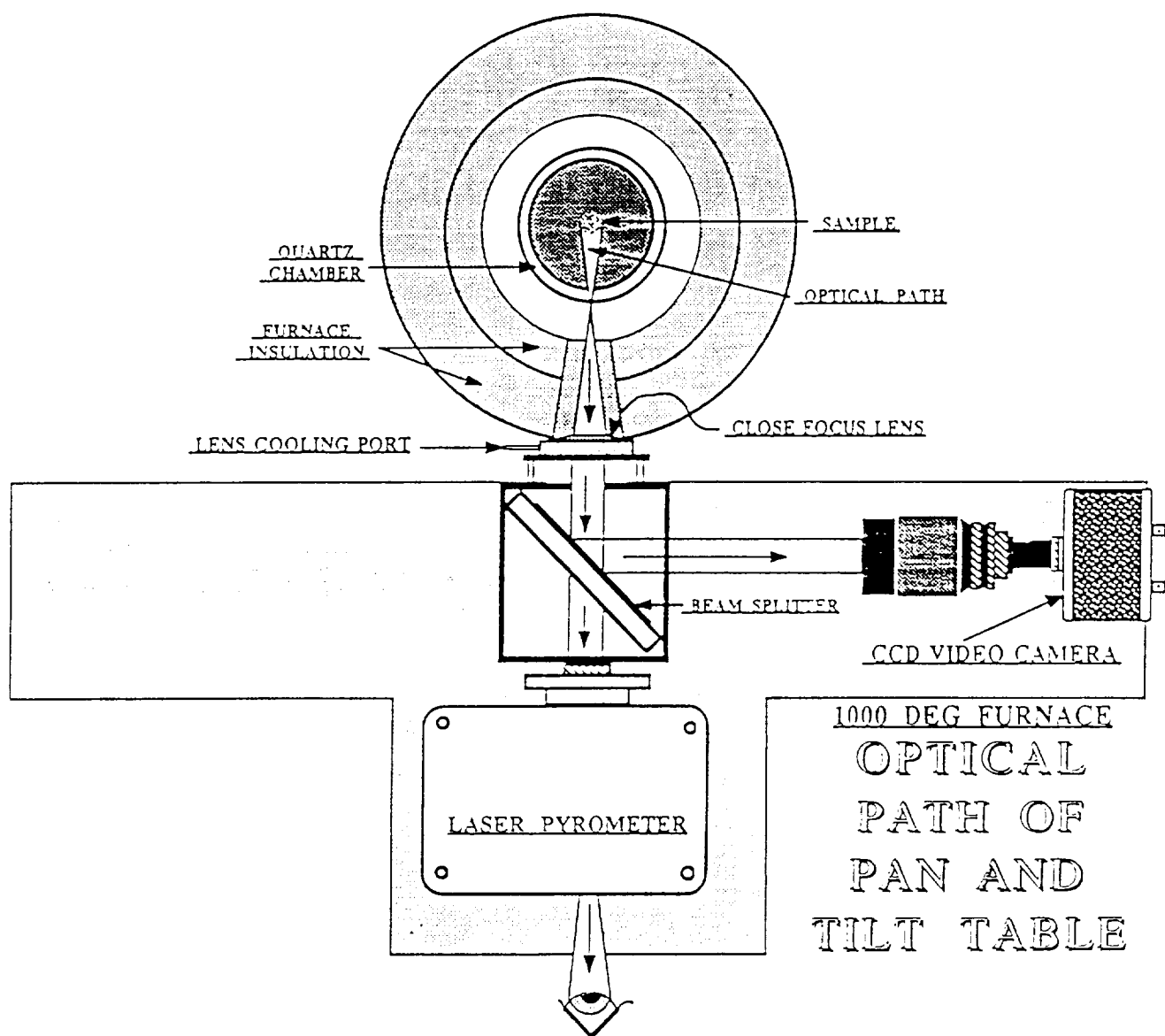
DRIVER POWER VS TEMPERATURE

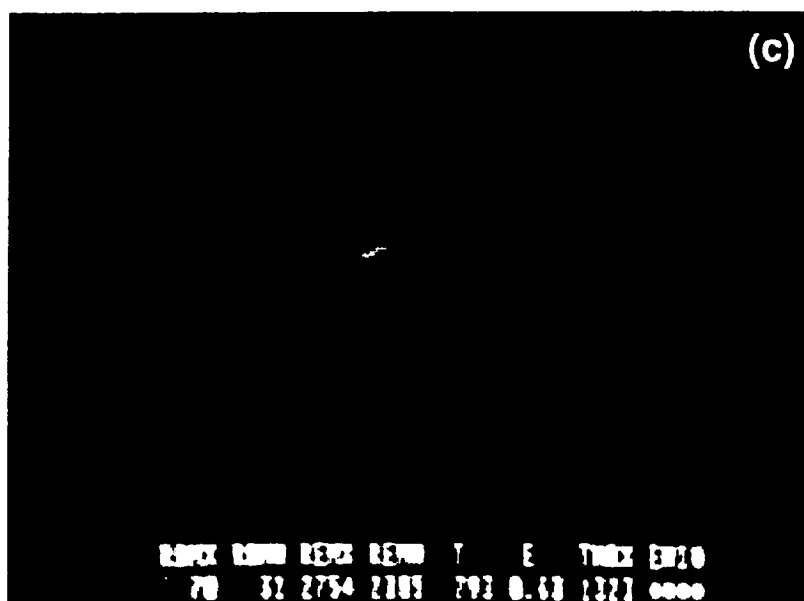
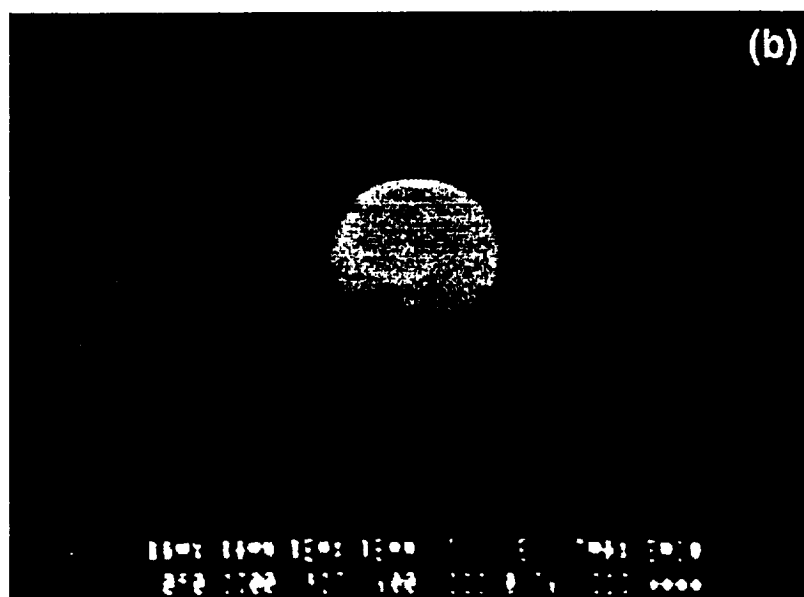
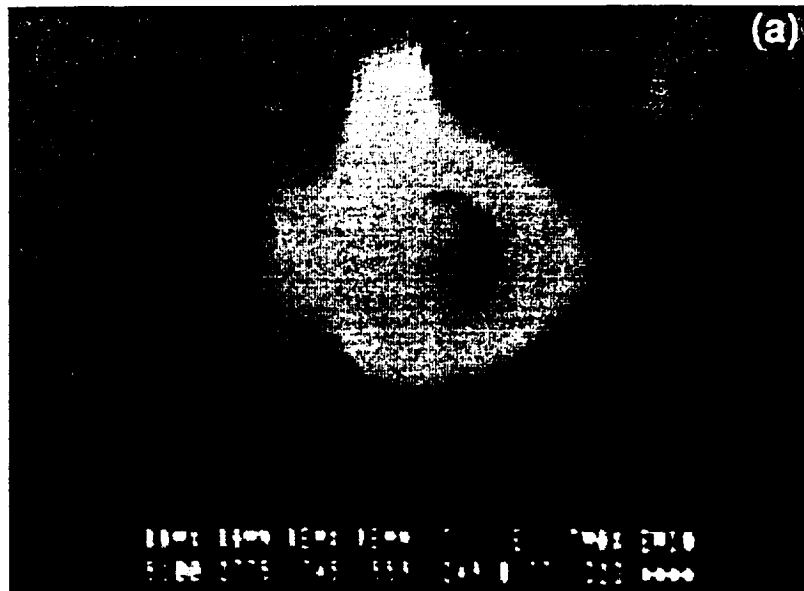


YAG - HeNe PATH

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MICROWAVE/ACOUSTIC HYBRID LEVITATOR

MICROWAVE HEATING ADVANTAGES

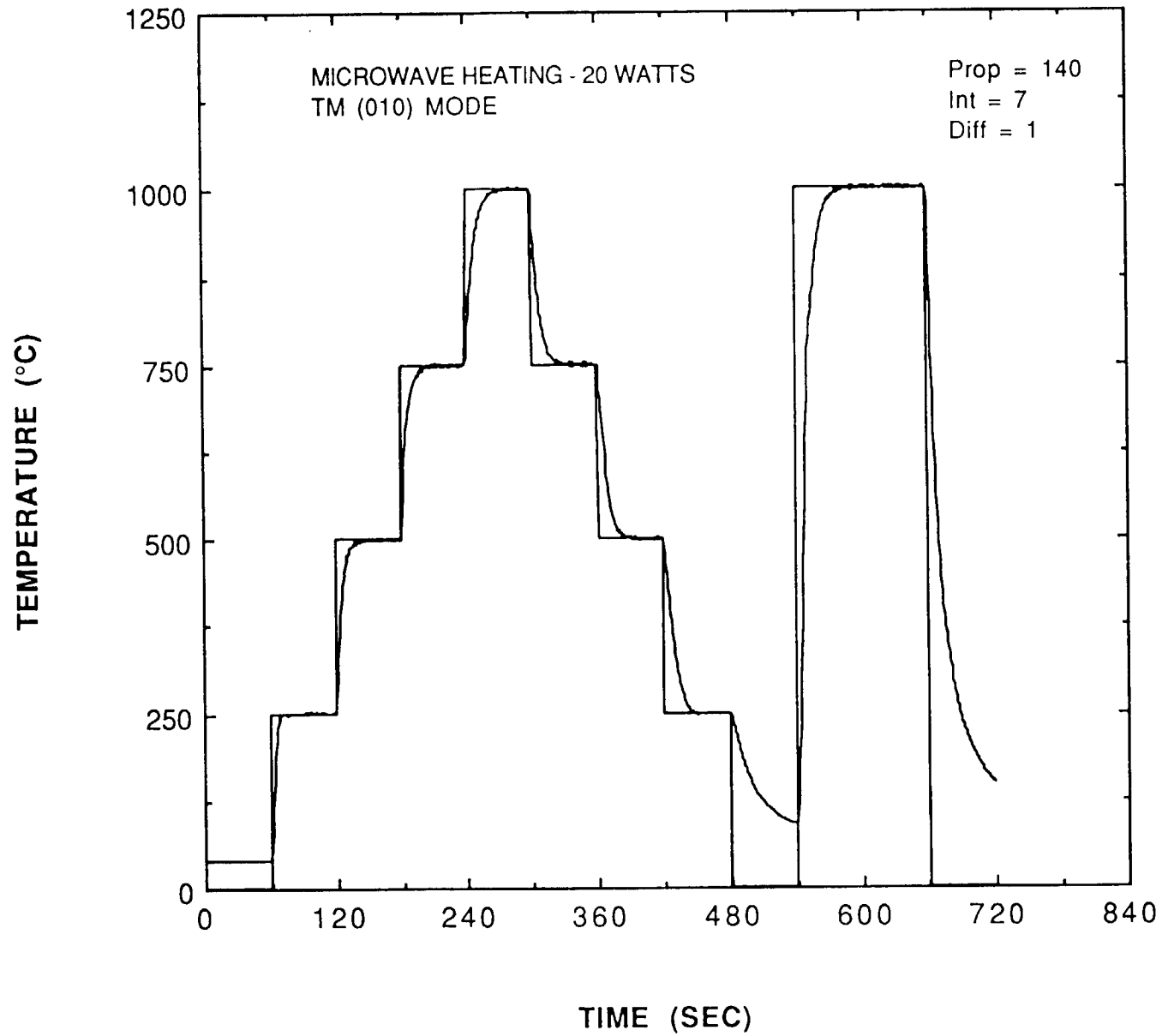
- EFFICIENT POWER CONVERSION COMPARED TO LASERS AND ARC LAMPS
- SMALL, LIGHT WEIGHT POWER SYSTEM
- VOLUMETRIC SAMPLE HEATING IS POSSIBLE
- SAMPLE POSITIONING IS NOT CRITICAL
- FAST CONTROLLABLE HEATING OF SAMPLE
QUICK RESPONSE TIME
- COLD CHAMBER WALLS \Rightarrow QUICK CONTROLLABLE
COOLING - TEMPERATURE CONTROLLED
PROCESSING
- SELECTIVE HEATING OF SAMPLE COMPONENTS
- POSITIONING OF HOT AND COLD SAMPLES
SIMULTANEOUSLY (DROP COALESCENCE)

MICROWAVE/ACOUSTIC HYBRID LEVITATOR

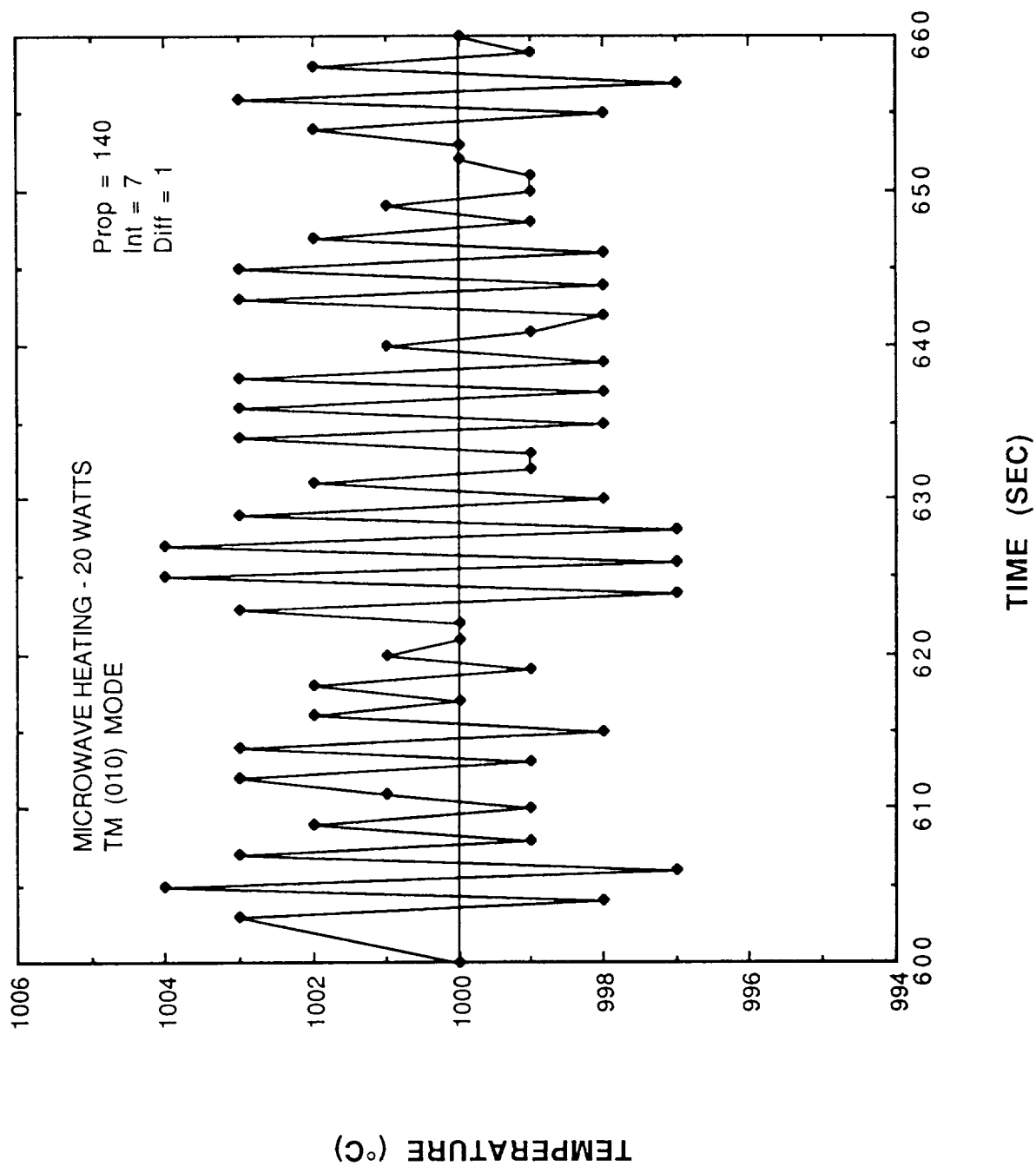
DEVELOPMENT PROGRAM

- EVALUATE MICROWAVE HEATING CONCEPT APPLIED TO CONTAINERLESS PROCESSING
 - MODEL - ABSORPTION OF A SPHERE
 - MODEL - TEMPERATURE PROFILE WITHIN SPHERE - INVERTED TEMPERATURE PROFILE (HOTTEST IN CENTER)
 - TEMPERATURE FEEDBACK CONTROL
 - MATERIALS CHARACTERIZATION
 - DIELECTRIC CONSTANT
 - GLASSES (LEAD BORATE - 900 °C)
 - CERAMICS (ZEOLITE - > 1100 °C)
- DEMONSTRATE HYBRID LEVITATOR CONCEPT
 - PROTOTYPE - 20 KHZ (ACOUSTIC)
LEVITATION - 10 WATTS (MICROWAVE)
 - HIGH POWER HYBRID - 1KW MICROWAVE SOURCE

TEMPERATURE CONTROL OF ALUMINA SILICATE

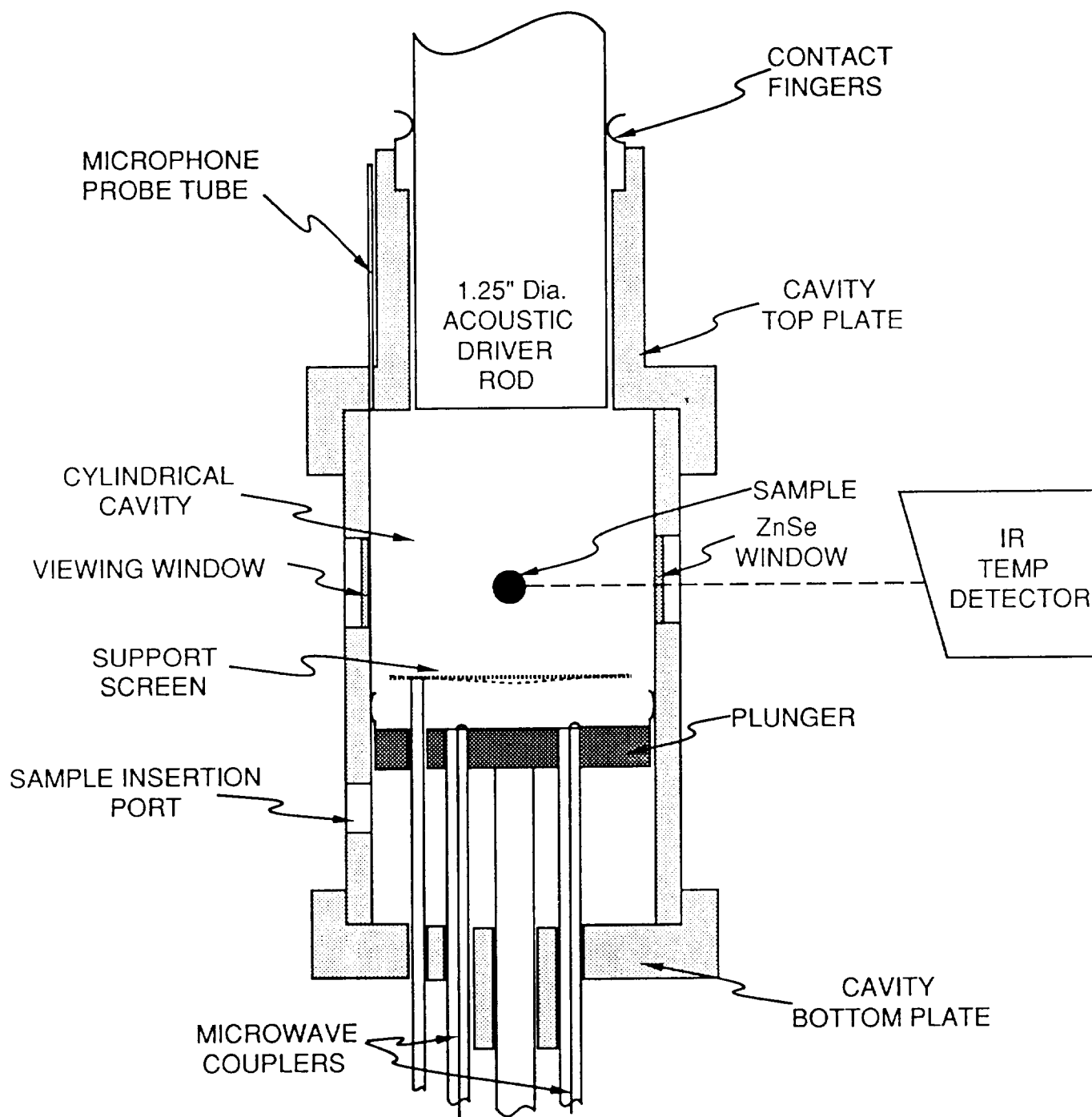


TEMPERATURE CONTROL OF ALUMINA SILICATE



MICROWAVE / ACOUSTIC HYBRID LEVITATOR

PIEZOELECTRIC DRIVER - SINGLE MODE POSITIONER



MICROWAVE/ACOUSTIC HYBRID LEVITATOR

POTENTIAL SCIENCE AREAS

- TEMPERATURE CONTROLLED PROCESSING
 - QUICK HEATING AND COOLING
 - PHASE TRANSFORMATION STUDIES
 - GLASS AND CERAMIC MATERIALS SYNTHESIS
 - TEMPERATURE MODULATION STUDIES
- ENHANCED MATERIALS PROCESSING DUE TO INVERTED TEMPERATURE PROFILE
 - UNIQUE ANNEALING OR ZONE REFINING
- NON-CONTACT THERMOPHYSICAL PROPERTIES MEASUREMENTS
 - SPECIFIC HEAT, DIELECTRIC PROPERTIES